

## PRODUCT DATA

7<sup>07 19 16</sup> Water  
Repellents**ENVIROSEAL<sup>®</sup> 20**

Clear, water-based 20% silane penetrating sealer

**Description**

Enviroseal<sup>®</sup> 20 is a clear, water-based 20% alkylalkoxysilane penetrating sealer. It protects against moisture and chloride intrusion.

**Yield**

Concrete:

100 – 175 ft<sup>2</sup>/gal (2.4 – 4.3 m<sup>2</sup>/L)

Brick:

100 – 175 ft<sup>2</sup>/gal (2.4 – 4.3 m<sup>2</sup>/L)

Stucco:

60 – 100 ft<sup>2</sup>/gal (1.5 – 2.4 m<sup>2</sup>/L)

Always apply a test area to determine actual coverage rates. Coverage rates will vary greatly with the porosity of the substrate.

**Packaging**

5 gallon (19 L) pails

54 gallon (205 L) drums

**Color**

Milky white liquid; clear when dry

**Shelf Life**

18 months when properly stored

**Storage**

Store in unopened containers in a clean, dry area between 35 and 110° F (2 and 43° C).

**Features**

- Water based, VOC compliant
- USDA compliant (nonfood contact areas)
- Transparent, nonstaining
- Breathable
- One component
- Water repellent

**Benefits**

- Environmentally friendly
- Use in food manufacturing and service structures
- Does not alter surface appearance
- Allows interior moisture to escape without damaging sealer
- Easy to apply; saves labor
- Protects against damage from moisture intrusion and chloride ion penetration

**Where to Use**

## LOCATION

- Horizontal and vertical
- Exterior or interior
- Above grade

## SUBSTRATE

- Concrete
  - Architectural
  - Exposed aggregate
  - Glass-fiber reinforced
  - Precast
  - Cast in place/precast
  - Silica fume
- Hard burnt brick
- Stucco
  - Troweled/smooth
  - Integrally colored
- Brick pavers
- Tile (unglazed)

**How to Apply****Surface Preparation**

1. Verify substrate has properly cured. Concrete should obtain 80% of design strength, typically achieved within 14 – 28 days.
2. Clean all surfaces of all sand, surface dust and dirt, oil, grease, chemical films and coatings, and other contaminants prior to application. Use waterblast, sandblast, or shotblast as necessary to achieve the desired surface condition.
3. Air, material, and surface temperatures should be 40° F (4° C) or higher during application. Do not apply sealer when temperatures are expected to fall below 40° F (4° C) within 12 hours.
4. Surfaces to be treated can be slightly damp; however, a dry surface is suggested for maximum penetration of sealer. Do not apply Enviroseal<sup>®</sup> 20 if standing water is visible on the surface to be treated.
5. Crack control, caulking, patching, and expansion joint sealants can be installed before or after application of the sealer. Allow a minimum of 6 – 12 hours curing time for caulking and sealant materials (or until they have skinned over).

## Technical Data

### Composition

Enviroseal® 20 is a water-based alkylalkoxysilane sealer.

### Compliances

- USDA acceptance on nonfood contact areas
- Alberta DOT, Type 1a

### Typical Properties

PROPERTY	VALUE
<b>Solids and active ingredients, % by weight</b>	20
<b>Specific gravity, kg/L</b>	0.98
<b>Density, lb/gal</b>	8.16
<b>Penetration, in (mm), average depth, depending upon substrate</b>	0.14 (3.6)

### Test Data

PROPERTY	RESULTS	TEST METHODS
<b>Flash point, ° F (° C)</b>	> 200 (> 93)	ASTM D 3278, SETA
<b>VOC content, lb/gal (g/L)</b>	< 2.92 (< 350)	EPA Method 24
<b>Moisture-vapor transmission rate, %</b>	102	OHD-L-35
<b>Water absorption, %, 48 hours</b>	0.53	ASTM C 642
<b>Scaling resistance rating, non-air-entrained concrete, 100 cycles treated concrete</b>	0 – No Scaling	ASTM C 672
<b>Resistance to chloride ion penetration, lb/yr<sup>3</sup> (kg/m<sup>3</sup>)</b> Criteria of 1.5 at 1/2" (13 mm) Criteria of 0.75 at 1" (25 mm)	< 0.27 (< 0.16) 0.00 (0.00)	AASHTO T 259 and T 260
<b>Water weight gain, % reduction</b>	86 – exceeds criteria	NCHRP 244 Series II-cube test
<b>Absorbed chloride, % reduction</b>	92 – exceeds criteria	NCHRP 244 Series II-cube test
<b>Absorbed chloride, % reduction</b>	99 – exceeds criteria	NCHRP 244 Series IV - Southern climate
<b>Water repellent performance, %</b>	85.6	Alberta Transportation and Utilities Procedures - Type 1a
<b>Surface appearance after application</b>	Unchanged	Federal Reflectance Test Method 6121

Test results are averages obtained at a coverage rate of 125 ft<sup>2</sup>/gal (3.12 m<sup>2</sup>/3.8 L) under laboratory conditions. Reasonable variations can be expected.

### Application

1. Test a small area of the surface (generally a 5 by 5 ft [1.5 by 1.5 m] section) before starting general application of any clear, penetrating sealers to ensure desired results and coverage rates. Allow 5 – 7 days for the product to fully react before evaluating.
2. Stir material thoroughly before and during application.
3. Low-pressure non-atomizing spray application is recommended.
4. On vertical surfaces, apply from the bottom up. Flood surfaces using enough material to get a 8 – 12" (20 – 30 cm) material rundown.
5. For horizontal surfaces, apply to saturation. If necessary, follow by brooming for even distribution.

### Drying Time

Typical drying time for Enviroseal® 20 is 4 hours at 70° F (21° C) and 50% relative humidity. Cooler temperatures or higher relative humidity can extend the drying time.

### Clean Up

Clean equipment and tools with hot soapy water. Overspray can be cleaned immediately with hot soapy water. Dried residue can be cleaned with a mild citric acid or very hot water, then scrubbed with a plastic sponge.

### For Best Performance

- Keep material from freezing.
- Do not dilute Enviroseal® 20.
- Do not apply during inclement weather or when inclement weather is anticipated within 12 hours.
- To prevent damage to nearby shrubbery and landscaping, cover or protect with drop cloth.
- Enviroseal® 20 may leave a temporary slippery surface for up to several hours after application. Therefore, do not reopen traffic-bearing surfaces until the treated surface is dry.
- Variations in the texture and porosity of the substrate will affect the coverage and performance of the product.
- Enviroseal® 20 will not inhibit water penetration through unsound or cracked surfaces, or surfaces with defective flashing, caulking, or structural waterproofing.
- Line striping can be done after application of the sealer.
- Make certain the most current versions of product data sheet and MSDS are being used; call Customer Service (1-800-433-9517) to verify the most current versions.
- Proper application is the responsibility of the user. Field visits by BASF personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

### Health and Safety

ENVIROSEAL® 20

#### Caution

Enviroseal® 20 contains alkoxy silane.

#### Risks

May cause skin, eye or respiratory irritation. Ingestion may cause irritation.

#### Precautions

KEEP OUT OF THE REACH OF CHILDREN. Avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. Keep container closed when not in use. DO NOT take internally. Use only with adequate ventilation. Use impervious gloves, eye protection and if the TLV is exceeded or used in a poorly ventilated area, use NIOSH/MSHA approved respiratory protection in accordance with applicable federal, state and local regulations.

#### First Aid

In case of eye contact, flush thoroughly with water for at least 15 minutes. In case of skin contact, wash affected areas with soap and water. If irritation persists, SEEK MEDICAL ATTENTION. Remove and wash contaminated clothing. If inhalation causes physical discomfort, remove to fresh air. If discomfort persists or any breathing difficulty occurs or if swallowed, SEEK IMMEDIATE MEDICAL ATTENTION. Refer to Material Safety Data Sheet (MSDS) for further information.

#### Proposition 65

This product contains material listed by the state of California to cause cancer, birth defects, or other reproductive harm.

#### VOC Content

Less than 2.92 lbs/gal or 350 g/L, less water and exempt solvents.

**For medical emergencies only,  
call ChemTrec (1-800-424-9300).**

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