

Sikadur® 31, Hi-Mod Gel LPL

High-modulus, high-strength, structural, extended pot life, epoxy paste adhesive

Description	Sikadur 31, Hi-Mod Gel LPL is a 2-component, 100% solids, moisture-insensitive, high-modulus, high-strength, structural epoxy paste adhesive. It conforms to the current ASTM C-881 and AASHTO M-235 specifications.
Where to Use	<ul style="list-style-type: none"> ■ Structural bonding of concrete, masonry, metals, wood, etc. to a maximum glue line of 1/8 in. (3mm) ■ Grout bolts, dowels, pins, vertical and overhead, etc. ■ Seals cracks and around injection ports prior to pressure-injection grouting. ■ Interior, vertical, and overhead repair of concrete as an epoxy mortar binder. ■ As a pick-proof sealant around windows, doors, lock-ups etc. inside correctional facilities.
Advantages	<ul style="list-style-type: none"> ■ Extended pot life ■ Moisture-tolerant before, during, and after cure. ■ High-modulus, high-strength, structural paste adhesive. ■ Excellent adhesion to concrete, masonry, metals, wood, and most structural materials. ■ Paste consistency ideal for vertical and overhead applications. ■ Fast-setting and strength-producing adhesive. ■ Convenient easy mix ratio A:B = 2:1 by volume.
Coverage	1 gal. yields 231 cu. in. of epoxy paste adhesive and grout. 1 gal. mixed with 1 gal. by loose volume of oven-dried aggregate yields approximately 346 cu. in. of epoxy mortar.
Packaging	3-gal. units.
How to Use	
Surface Preparation	Surface must be clean and sound. It may be dry or damp, but free of standing water. Remove dust, laitance, grease, curing compounds, impregnations, waxes, foreign particles, disintegrated materials and any other contaminants. Preparation Work: Concrete - Sandblast or use other approved mechanical methods. Steel - Sandblast to white metal finish.

Typical Data (Material and curing conditions @ 73°F (23°C) and 50% R.H.)

Shelf Life	2 years in original, unopened containers.		
Storage Conditions	Store dry at 40°-95°F (4°-35°C). Condition material to 65°-75°F (18°-24°C) before using.		
Color	Concrete gray		
Mixing Ratio	Component 'A' : Component 'B' = 2:1 by volume		
Consistency	Non-sag paste		
Pot Life	Approximately 120 minutes @ 73°F (23°C) (gallon volume) Approximately 60 minutes @ 90°F (32°C) (gallon volume)		
Tack-Free Time	6-8 hours		
Bond Strength (ASTM C-882): Hardened Concrete to Hardened Concrete			
2 day (dry cure)	Bond Strength	3,000 psi	(20.7 MPa)
14 day (moist cure)	Bond Strength	2,900 psi	(20.0 MPa)
Heat Deflection Temperature (ASTM D-648)			
7 day	[fiber stress loading = 264 psi (1.8 MPa)]	124°F	(51°C)

Compressive Properties (ASTM D-695)		
Compressive Strength, psi (MPa)		73°F (23°C)
	36 hour	6,000 (41.4 MPa)
	2 day	6,000 (41.4 MPa)
	3 day	7,000 (48.3 MPa)



Mixing	<p>Pre-mix each component. Proportion 1 part Component 'B' to 2 parts Component 'A' by volume into a clean pail. Mix thoroughly for 3 minutes with Sika paddle on low-speed (400- 600 rpm) drill until uniform in color. Mix only that quantity that can be used within its pot life.</p> <p>To prepare an epoxy mortar: Slowly add up to 1 part by loose volume of an oven-dried aggregate to 1 part of the mixed Sikadur 31, Hi-Mod Gel LPL and mix until uniform in consistency.</p>
Application	<p>As a structural adhesive - Apply the neat mixed Sikadur 31, Hi-Mod Gel LPL, to the mating or non-mating prepared substrates. Work into the substrate for positive adhesion. Secure the bonded unit firmly into place until the adhesion has cured. Glue line should not exceed 1/8 in. (3 mm).</p> <p>To seal cracks for injection grouting - Place the neat mixed material over the cracks to be pressure injected and around each injection port. Allow sufficient time to set before pressure injecting.</p> <p>To anchor bolts, dowels, and pins - Annular space around bolt should not exceed 1/8 in (3 mm).; depth of embedment is typically 10-15 times the bolt diameter. Grout with neat Sikadur 31, Hi-Mod Gel LPL.</p> <p>For interior vertical and overhead patching - Place the prepared mortar in void, working the material into the prepared substrate, filling the cavity. Strike off level. Lifts should not exceed 1 in. (25 mm).</p> <p>As a pick-proof sealant - Use automated or manual method. Apply an appropriate size bead of material around the area being sealed. Seal with neat Sikadur 31, Hi-Mod Gel LPL.</p>
Limitations	<ul style="list-style-type: none"> ■ Minimum substrate and ambient temperature 40°F (4°C). ■ Do not thin. Addition of solvents will prevent proper cure. ■ Use oven-dried aggregate only. ■ Maximum epoxy mortar thickness is 1 in. (25 mm) per lift. ■ Epoxy mortar is for interior use only. Material is a vapor barrier after cure. ■ Minimum age of concrete must be 21-28 days, depending upon curing and drying conditions, for mortar applications. ■ Porous substrates must be tested for moisture-vapor transmission prior to mortar applications. ■ Not for sealing cracks under hydrostatic pressure at the time of application.
Caution	<p>Component 'A' - Irritant; Sensitizer- Contains epoxy resin and crystalline silica (sand). Can cause skin sensitization after prolonged or repeated contact. Skin and eye irritant. High concentrations of vapor may cause respiratory irritation. If sanded, crystalline silica dust may be generated and may cause delayed lung injury (silicosis) and is listed as a suspect carcinogen by NTP and IARC (2A). Use only with adequate ventilation. Use of safety goggles and chemical resistant gloves is recommended. In case of exceedance of PELs, use an appropriate, properly fitted NIOSH approved respirator. Remove contaminated clothing. Consult MSDS for more detailed information.</p> <p>Component 'B' - Corrosive; Sensitizer - Contains amines and crystalline silica (sand). Contact with eyes or skin may cause severe burns. Can cause skin and/or respiratory sensitization after prolonged or repeated contact. Skin and eye irritant. High concentrations of vapor may cause respiratory irritation. Overexposure may cause liver, kidney and/or central nervous system effects. If sanded, crystalline silica dust may be generated and may cause delayed lung injury (silicosis) and is listed as a suspect carcinogen by NTP and IARC (2A). Avoid skin contact. Use only with adequate ventilation. Use of safety goggles and chemical resistant gloves is recommended. In case of exceedance of PELs, use an appropriate, properly fitted NIOSH approved respirator. Remove contaminated clothing. Consult MSDS for more detailed information.</p>
First Aid	<p>Eyes: Hold eyelids apart and flush thoroughly with water for 15 minutes. Skin: Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and water. Inhalation: Remove person to fresh air. Ingestion: Do not induce vomiting. In all cases, contact a physician immediately if symptoms persist.</p>
Clean Up	<p>In case of spills or leaks, wear suitable protective equipment, contain spill, collect with absorbent material, and transfer to suitable container. Ventilate area. Avoid contact. Dispose of in accordance with current, applicable local, state, and federal regulations.</p>

KEEP CONTAINER TIGHTLY CLOSED
NOT FOR INTERNAL CONSUMPTION
CONSULT MATERIAL SAFETY DATA SHEET FOR MORE INFORMATION

KEEP OUT OF REACH OF CHILDREN
FOR INDUSTRIAL USE ONLY

Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current technical data sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES.

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1-800-933-SIKA NATIONWIDE

Regional Information and Sales Centers. For the location of your nearest Sika sales office, contact your regional center.

Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
Phone: 800-933-7452
Fax: 201-933-6225

Sika Canada Inc.
601 Delmar Avenue
Pointe Claire
Quebec H9R 4A9
Phone: 514-697-2610
Fax: 514-694-2792

Sika Mexicana S.A. de C.V.
Carretera Libre Celaya Km. 8.5
Corregidora, Queretaro
C.P. 76920 A.P. 136
Phone: 52 42 25 0122
Fax: 52 42 25 0537

